

# Platform Maintenance

SOURCE:

<https://support.zortrax.com/m200-platform-maintenance/>

## Table Of Contents

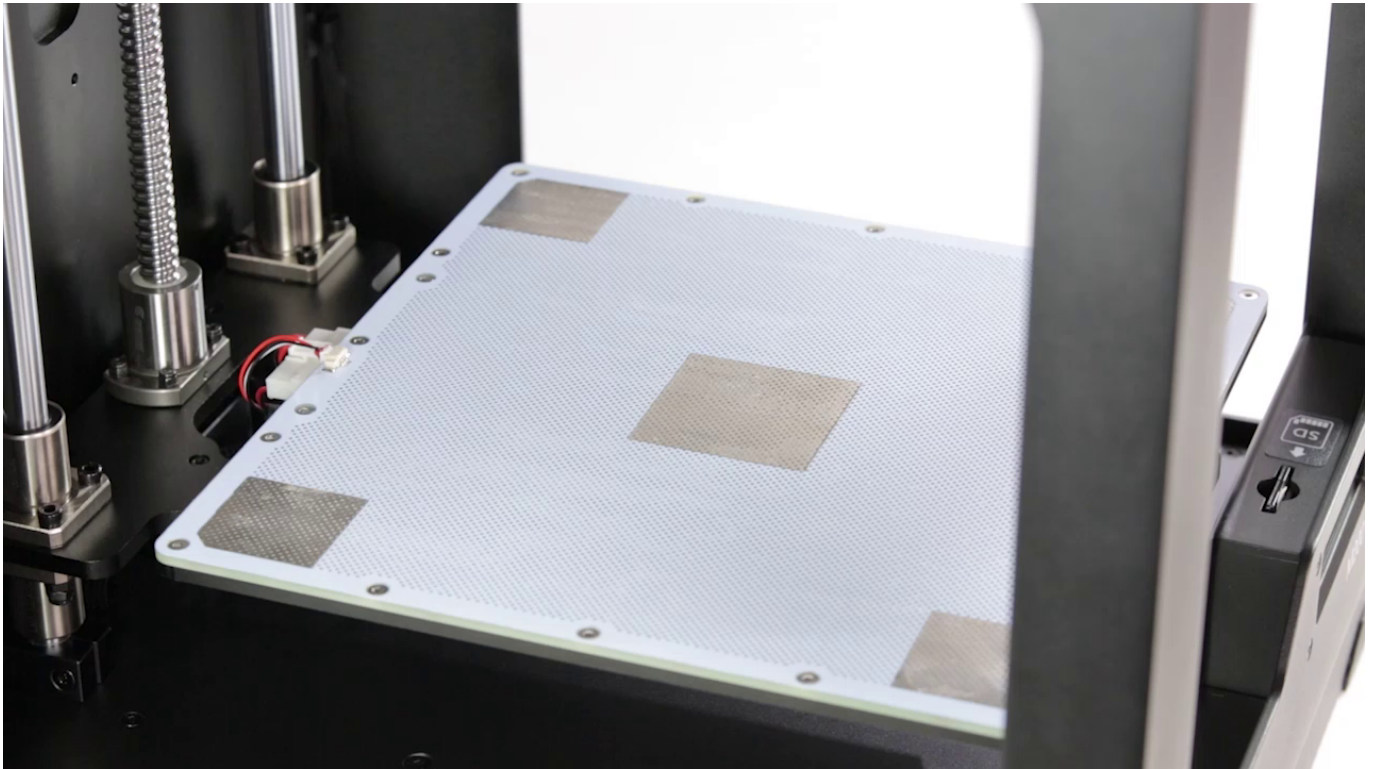
Unplugging the Power Cable  
Unplugging the Heatbed Cable  
Platform Removal  
Cleaning the Platform  
Unscrewing the Perforated Plate  
Cleaning the Heatbed  
Cleaning the Perforated Plate with a Spatula  
Cleaning the Perforated Plate with Sandpaper  
Cleaning the Perforated Plate with Acetone  
Securing the Perforated Plate  
Platform Installation  
Plugging the Power Cable  
Platform Calibration

## Unplugging the Power Cable



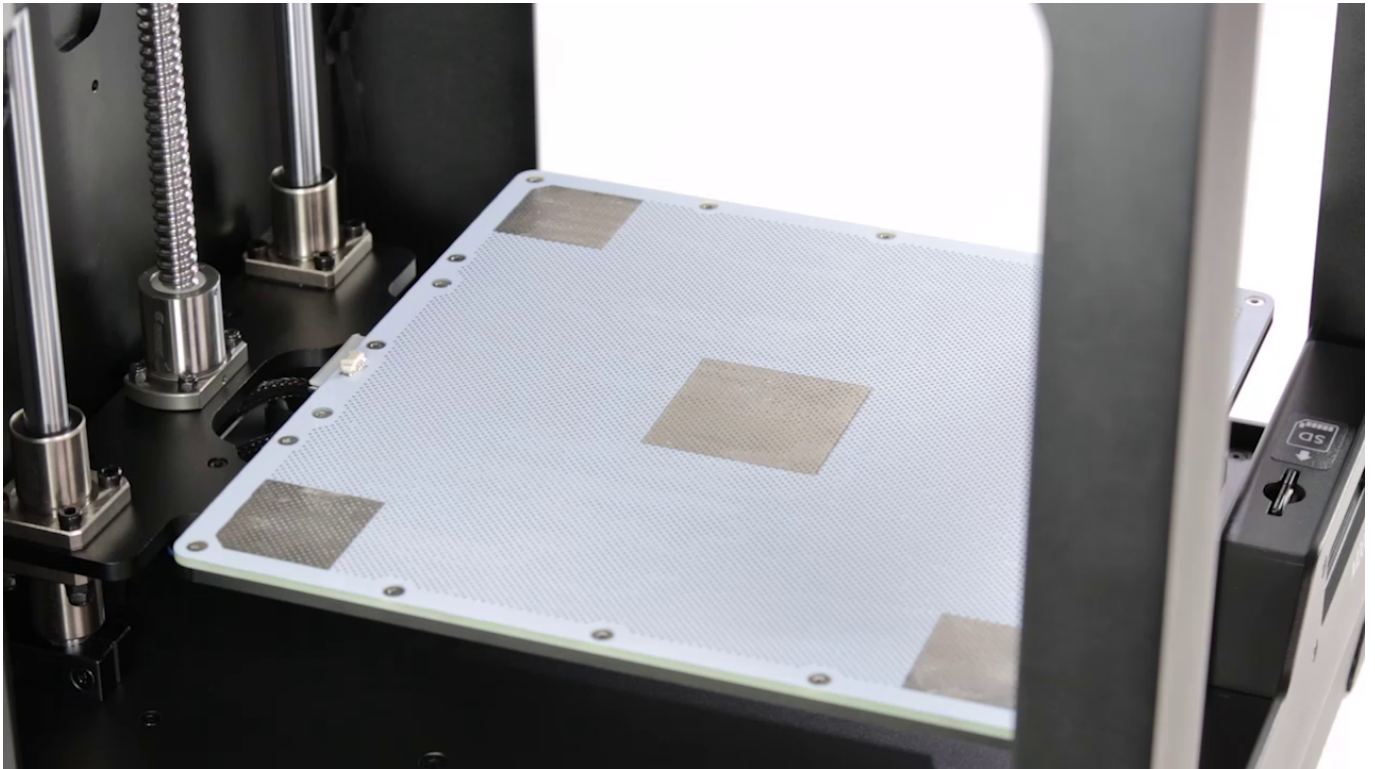
Turn off the printer and unplug the power cable.

## Unplugging the Heatbed Cable



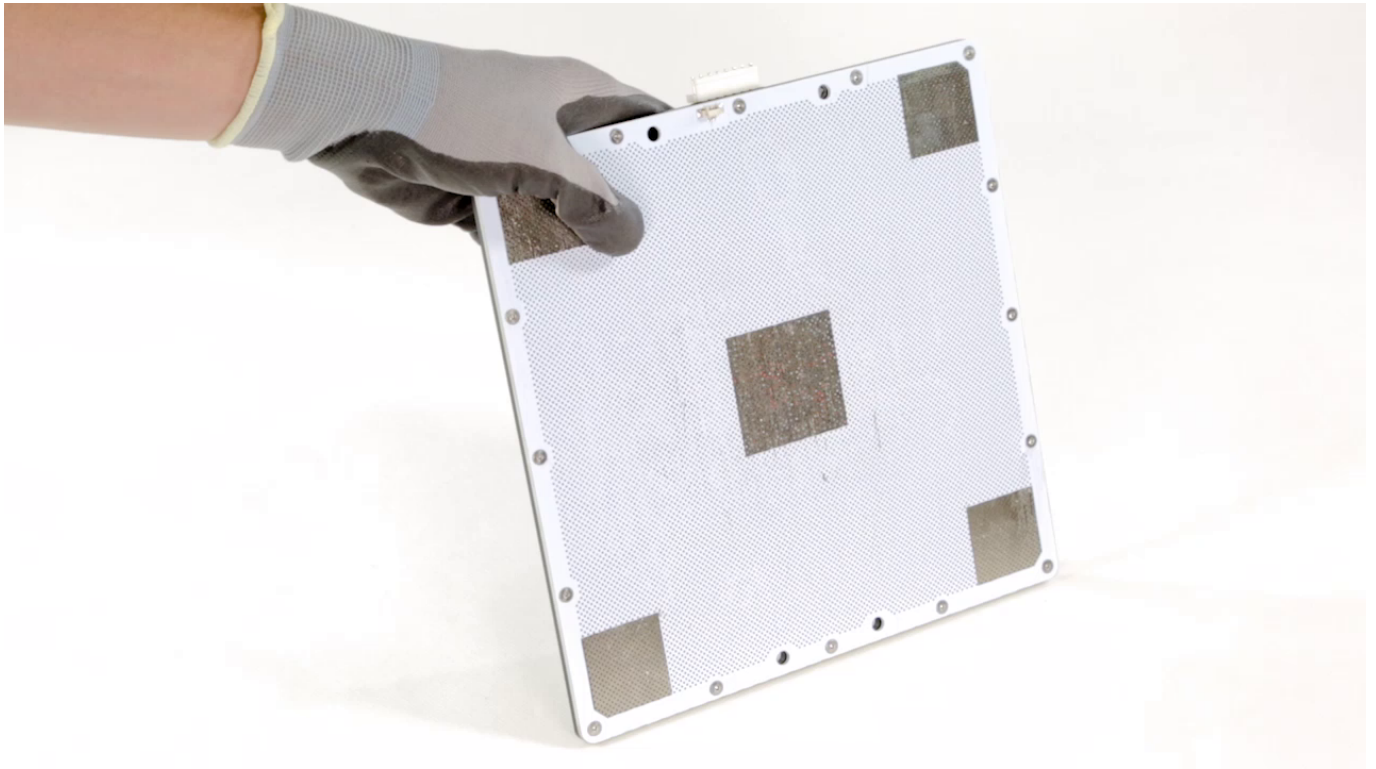
Unplug the heatbed cable from the platform. Both big and small connectors need to be unplugged.

## Platform Removal



Remove the platform from the printer.

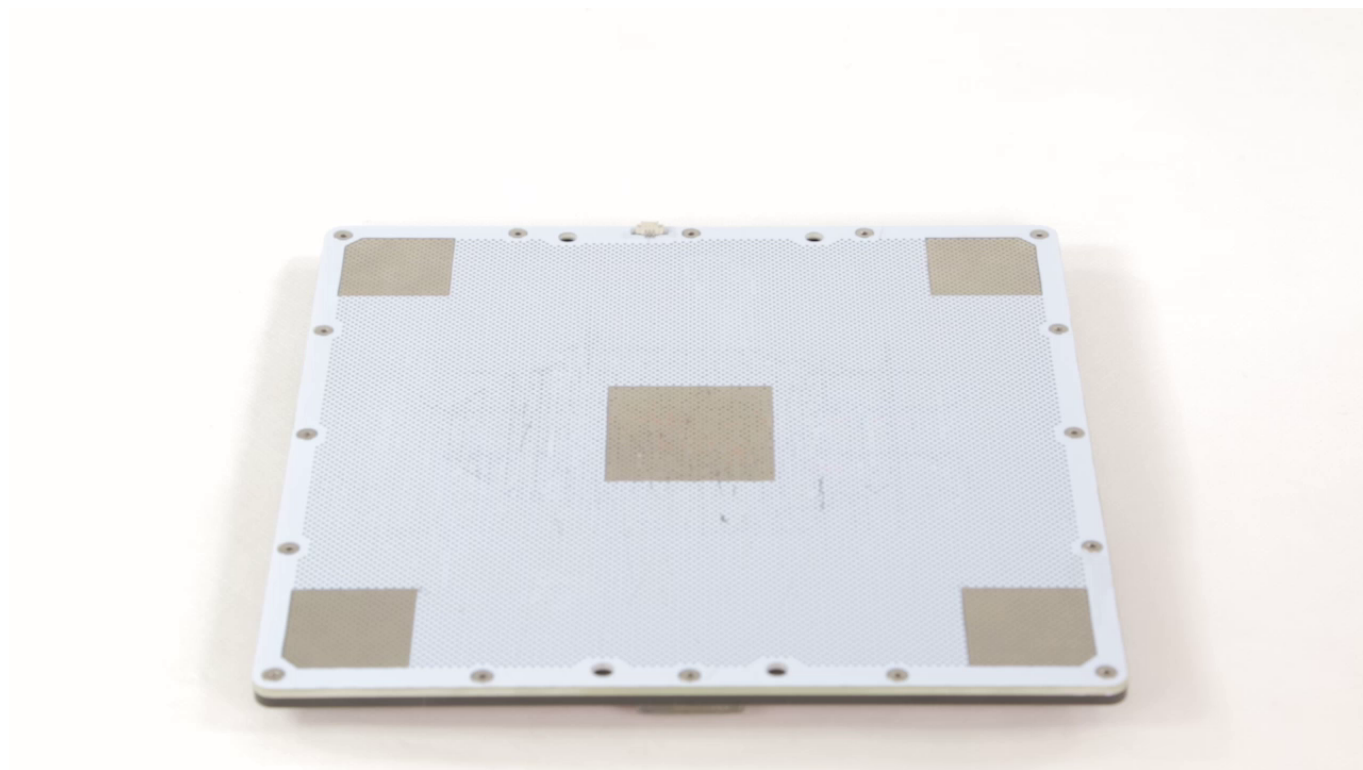
## Cleaning the Platform



Clean the platform from material residues using a spatula.

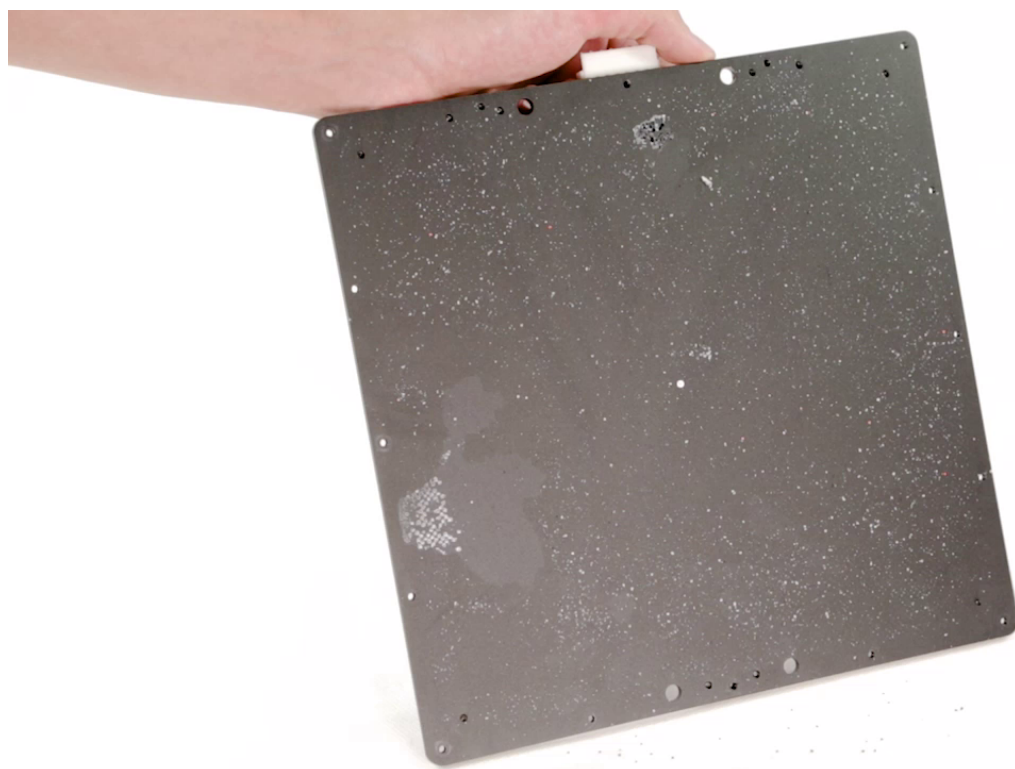
**BE CAREFUL NOT TO DAMAGE THE PLATFORM CONNECTORS.**

## Unscrewing the Perforated Plate



Unscrew the screws that secure the perforated plate to the heatbed. Remove the perforated plate.

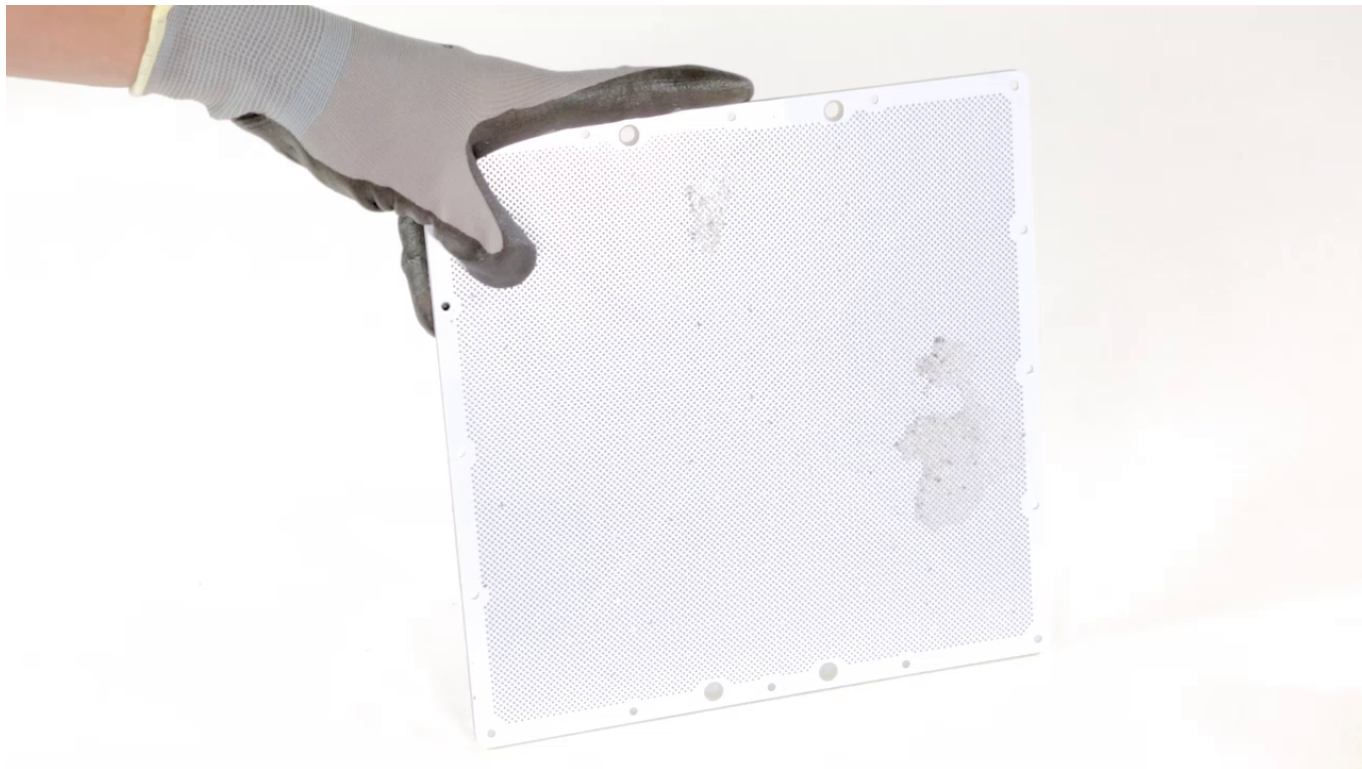
## Cleaning the Heatbed



Remove material residues from the heatbed using a piece of cloth or, if it is necessary, use a spatula.

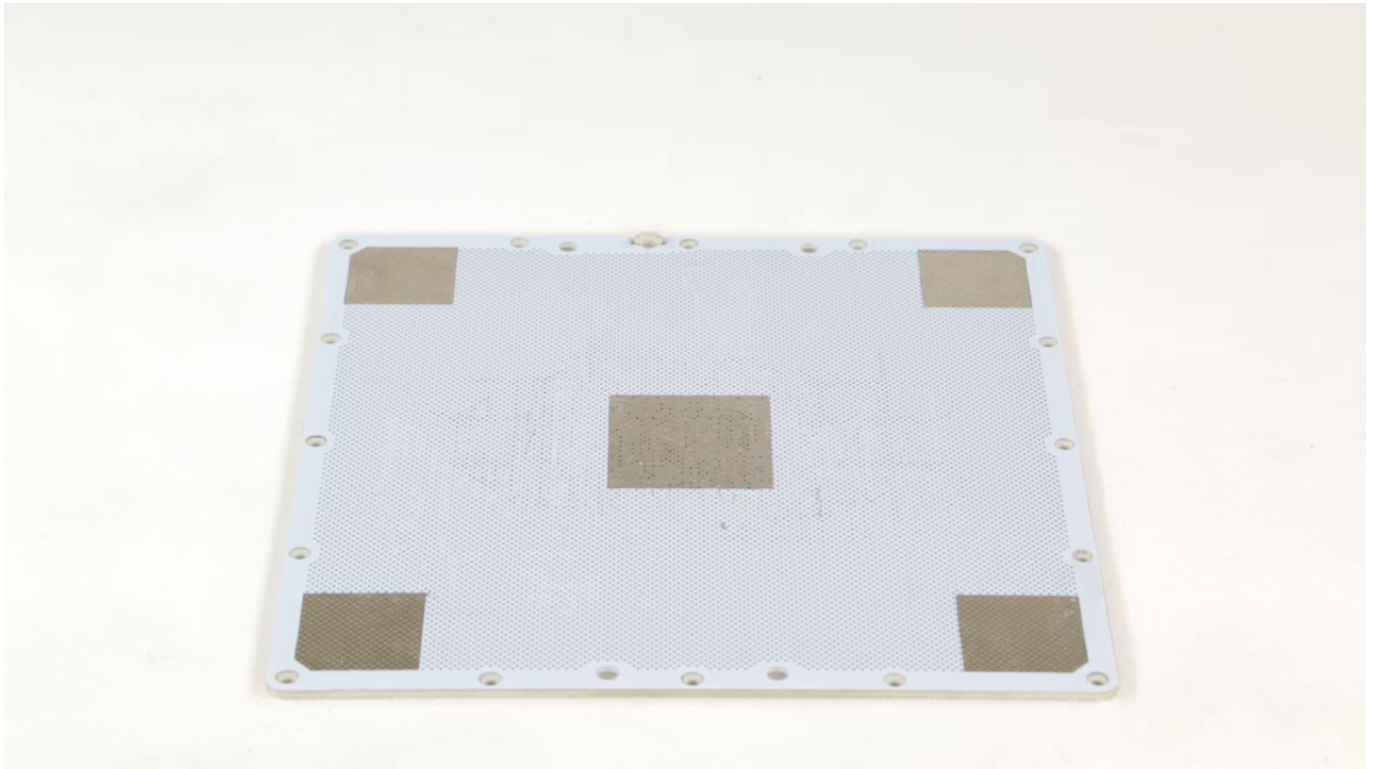


## Cleaning the Perforated Plate with a Spatula



Turn the perforated plate over and clean it from material remains using a spatula.

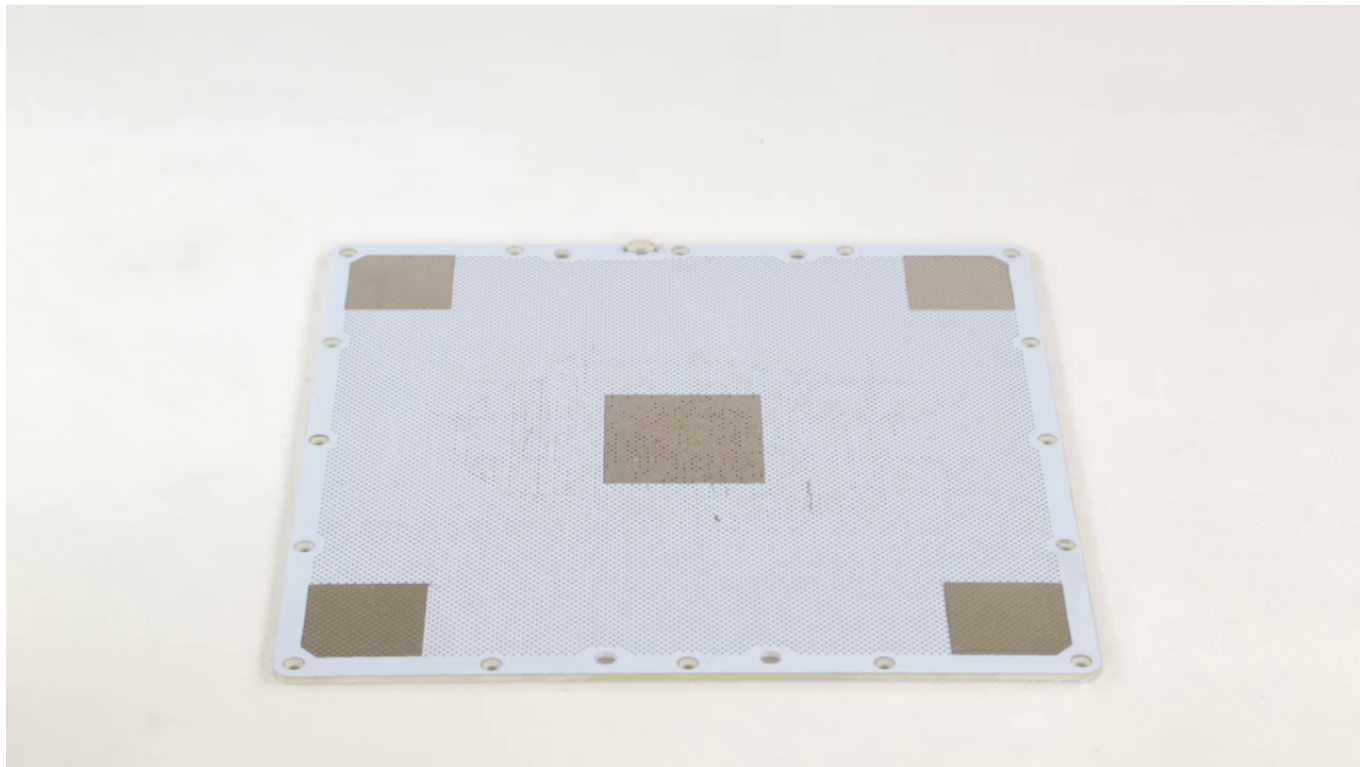
## Cleaning the Perforated Plate with Sandpaper



Turn the plate over again. Use 320-400 grit sandpaper to smooth down the surface of the plate.

Be careful not to damage the platform connectors.

## Cleaning the Perforated Plate with Acetone



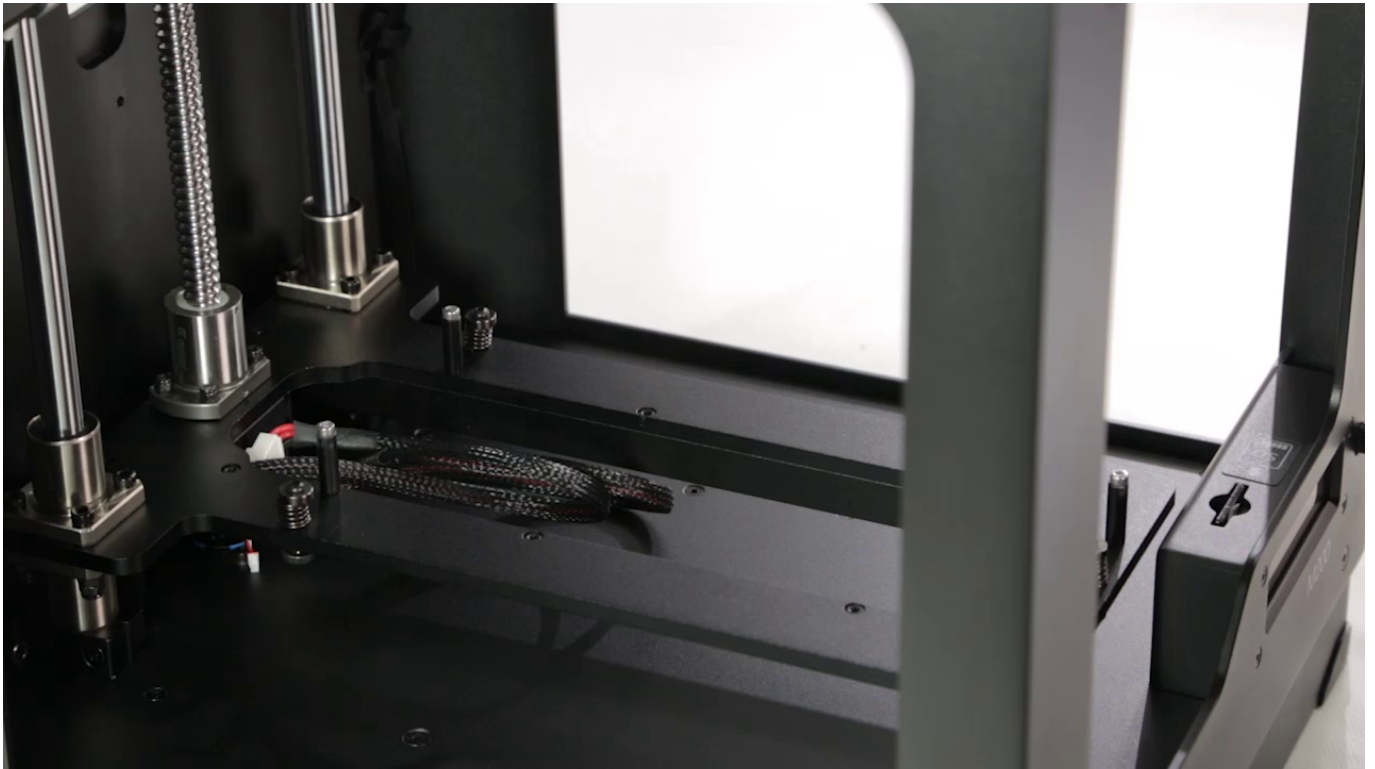
Wipe the perforated plate with a piece of cloth damped in acetone.

## Securing the Perforated Plate



Secure the perforated plate to the heatbed with the screws.

## Platform Installation



Put the platform back in the printer and plug the heatbed cable in. Both big and small connectors need to be plugged in.

## Plugging the Power Cable



Plug the power cable in.

Turn on the printer and wait until the plate heats up. Then, using a piece of cloth, apply few layers of Z-ABS juice onto the perforated plate.

[Preparing Z-ABS Juice](#)

## Platform Calibration



After finishing the maintenance work, the platform needs to be calibrated -> follow the steps included in this manual: [platform calibration](#).