

Gluing the Print

SOURCE:

<https://support.zortrax.com/gluing-the-print/>

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Preparing the Print



At first you have to prepare the surface of your print for gluing. It has to be rough so as to increase the adhesion of the glue. Use 150 grit sandpaper. Next, clean the surface with a piece of cloth damped with petroleum ether from dust and oil.

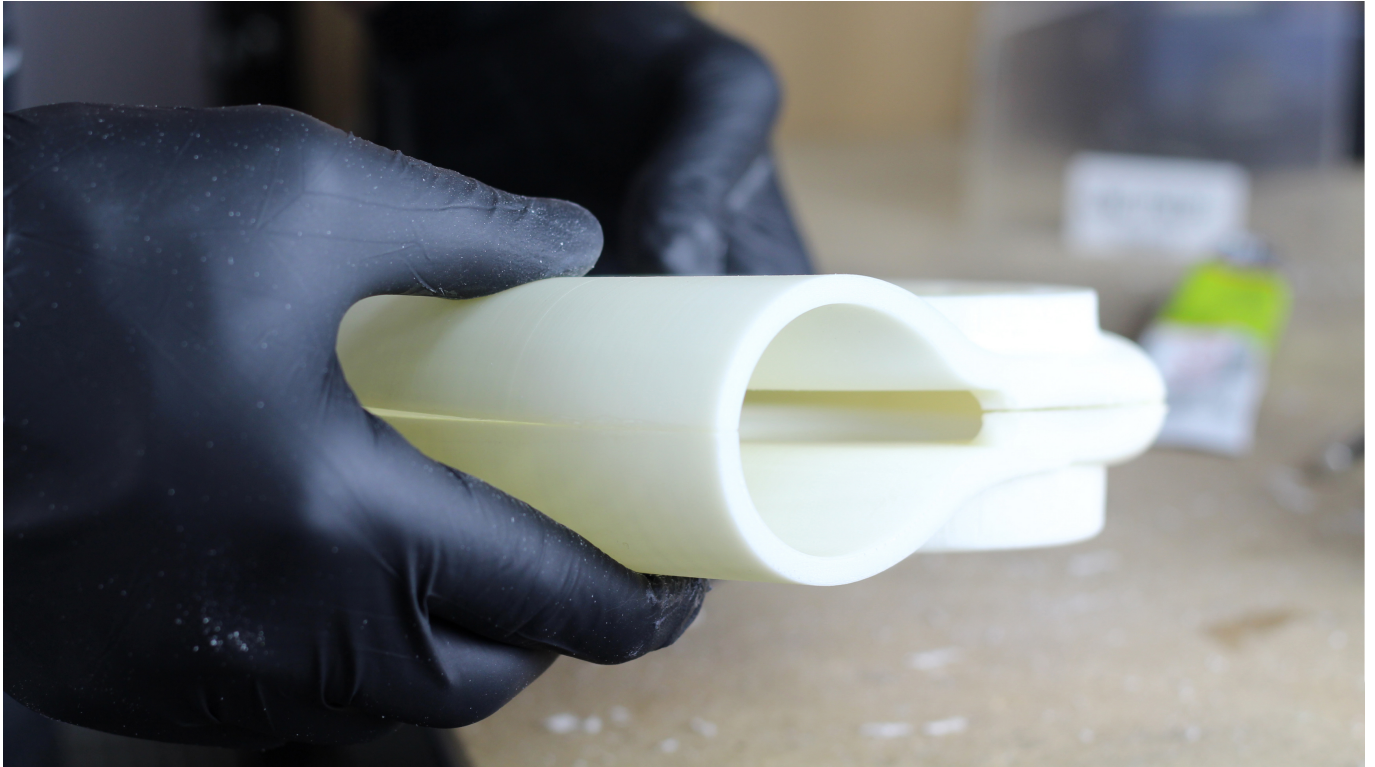
Gluing the Print



Cover the surface with glue. We recommend using cyanoacrylate glue for plastics.



Spread the glue across the surface.



Put the two parts together.



Leave the print for the time required by the producer of the glue. To ensure proper bonding, use clamps which will keep the two parts as close to each other as possible.

Finishing off the 3D Print with a Grinder and Sandpaper



If there are glue residues, remove them using a piece of sandpaper.



If it is possible, remove dried glue residues with a grinder or a scalpel.