

Pumping Resin into the Resin Vat

SOURCE:

<https://support.zortrax.com/pumping-the-resin-into-the-vat/>

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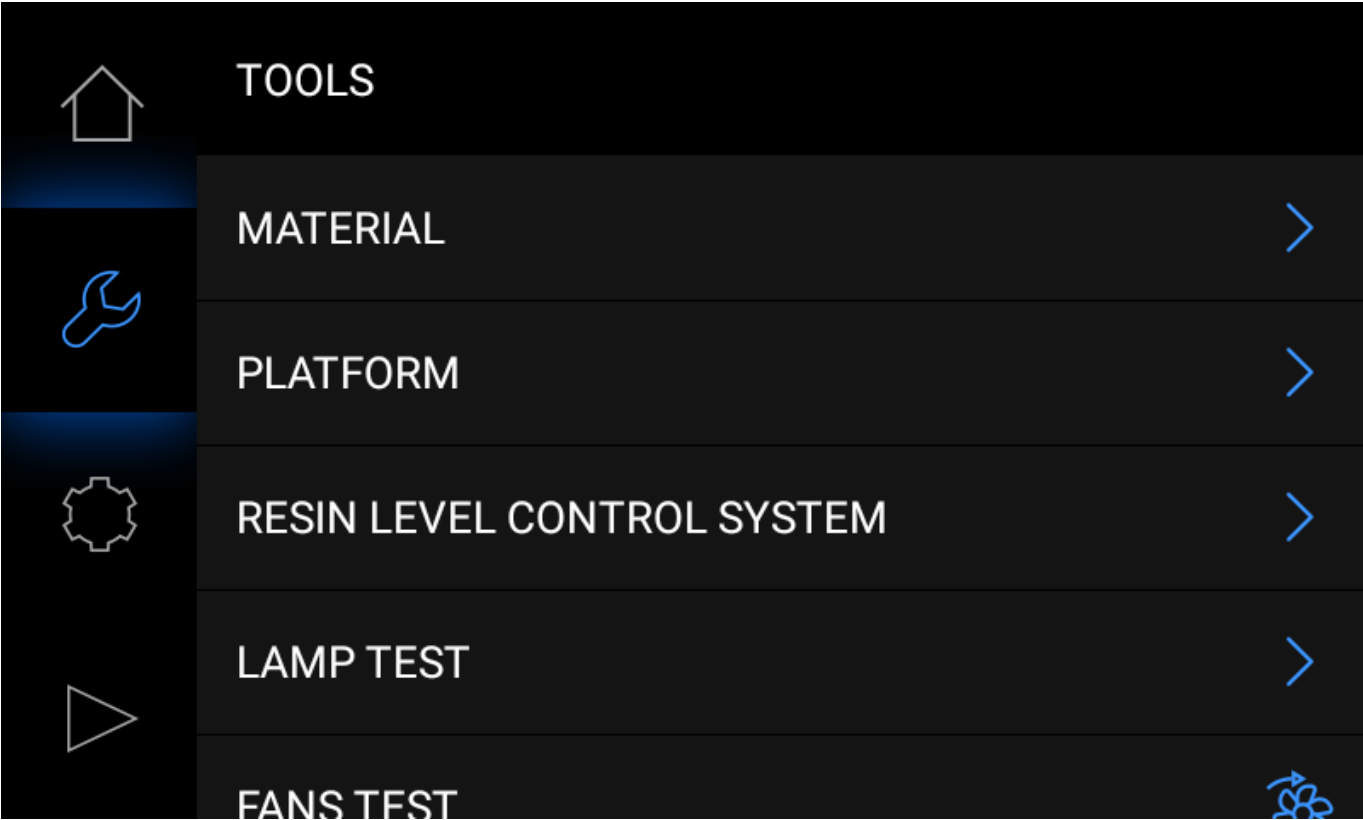
Resin Bottle Installation

Place the resin bottle in the bottle holder at the back of the printer, remove the cap and insert the resin tube into the bottle.



Choosing the Resin Type

From the *Menu* select *Tools* and then *Material*. Choose the same resin type as in the bottle.



< MATERIAL

ZORTRAX BASIC



ZORTRAX TOUGH



BLUECAST

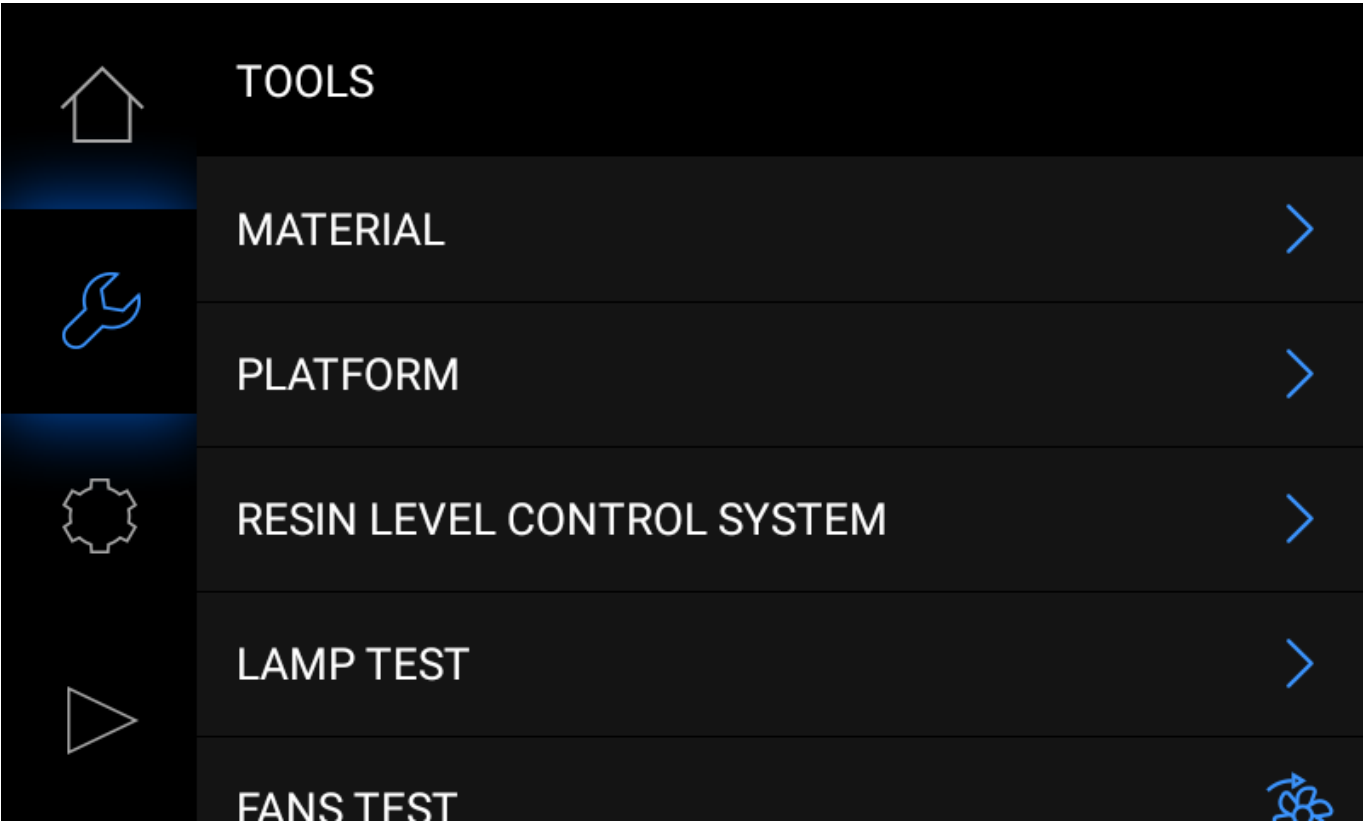


BASF



Pumping the Resin

From the *Menu* select *Tools*, then *Resin Level Control System* and choose *Control Pump*. Start pumping the resin by clicking the down arrow.



< RESIN LEVEL CONTROL SYSTEM

LEVEL SENSOR CALIBRATION



MATERIAL WEIGHT SENSOR CALIBRATION



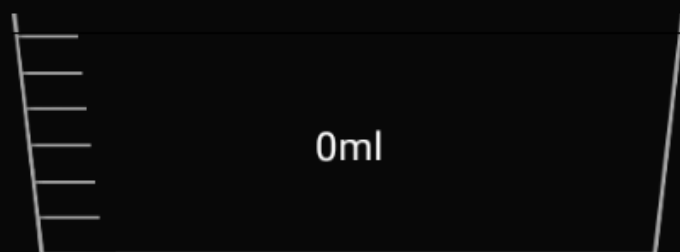
CONTROL PUMP



CLEAN PRINTER



< CONTROL PUMP

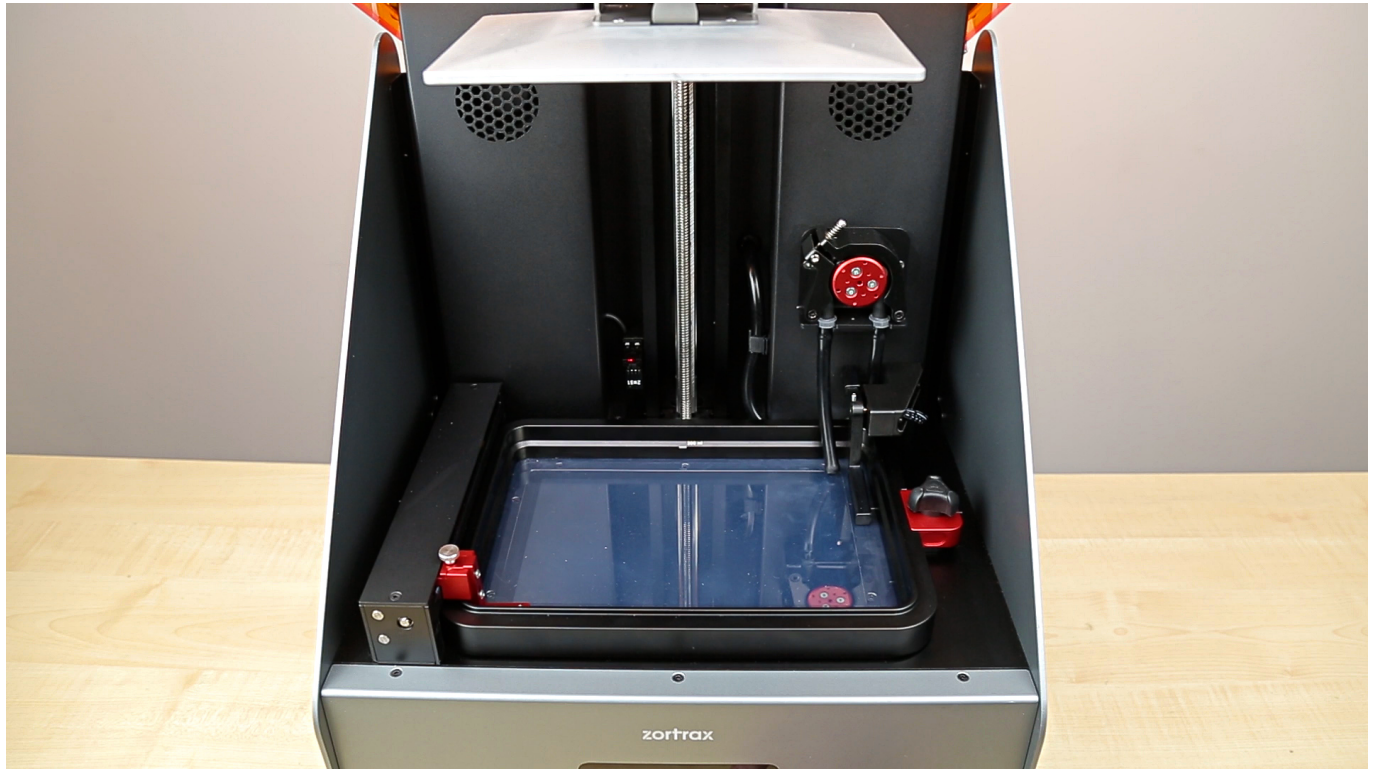


WIPE

OK



Automatic Resin Pumping



Pressing the down arrow for a few seconds starts automatic resin pumping.