PEI Plate Replacement

SOURCE:

https://support.zortrax.com/pei-plate-replacement/

Table Of Contents

Plate removal
Plate Installation
Platform Calibration
Closing the Front Door

Plate removal

Loosen the four screws that secure the PEI plate, and turn the corner locks by 90° . Next, remove the plate.







Plate Installation

Place the new plate on the heatbed. Turn the corner locks by 90°, and tighten the four screws.







Platform Calibration



Calibrate the platform. Open the *Tools* menu and select *Platform*, and *Autocalibration*. Follow the instructions displayed on the screen.

Closing the Front Door



Close the front door.