Tips for Printing with Z-GLASS & Z-PETG

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Temperature Requirements

While printing with Z-GLASS/Z-PETG, keep proper conditions in the print room. The temperature should not exceed 28° C [82° F]. You can also remove the side covers from your printer, but only if the device is not exposed to drafts.

Printing Process Requirements

Immediately after the printing process, unload Z-GLASS/Z-PETG from the hotend. These materials should not be left loaded in the hotend as they become more difficult to extrude after some time. In addition, once you finish printing, print a small-sized object using Z-ABS to remove Z-GLASS/Z-PETG residues from the nozzle and prevent further problems with extrusion.

If the above steps do not help and you still have problems with extrusion, the nozzle or the hotend should be replaced.