Material Endstop Replacement

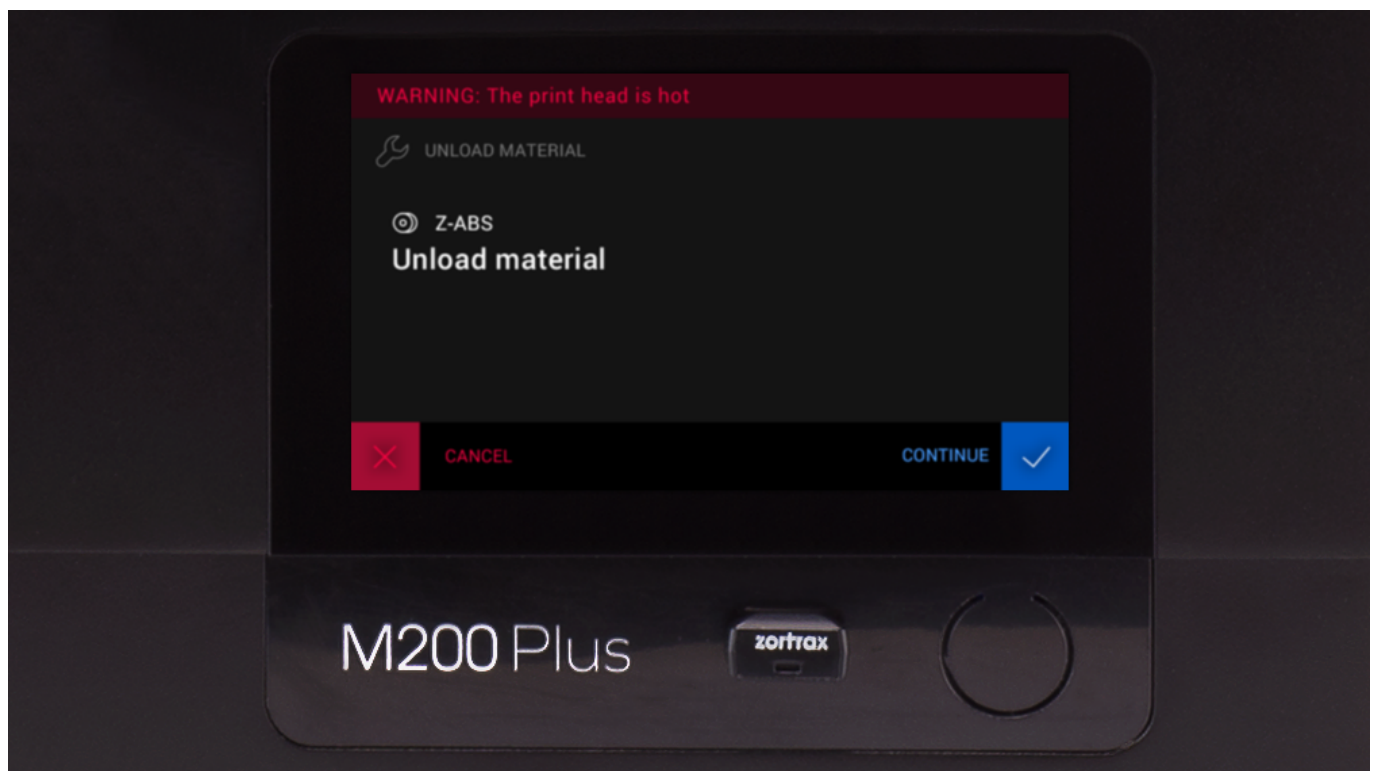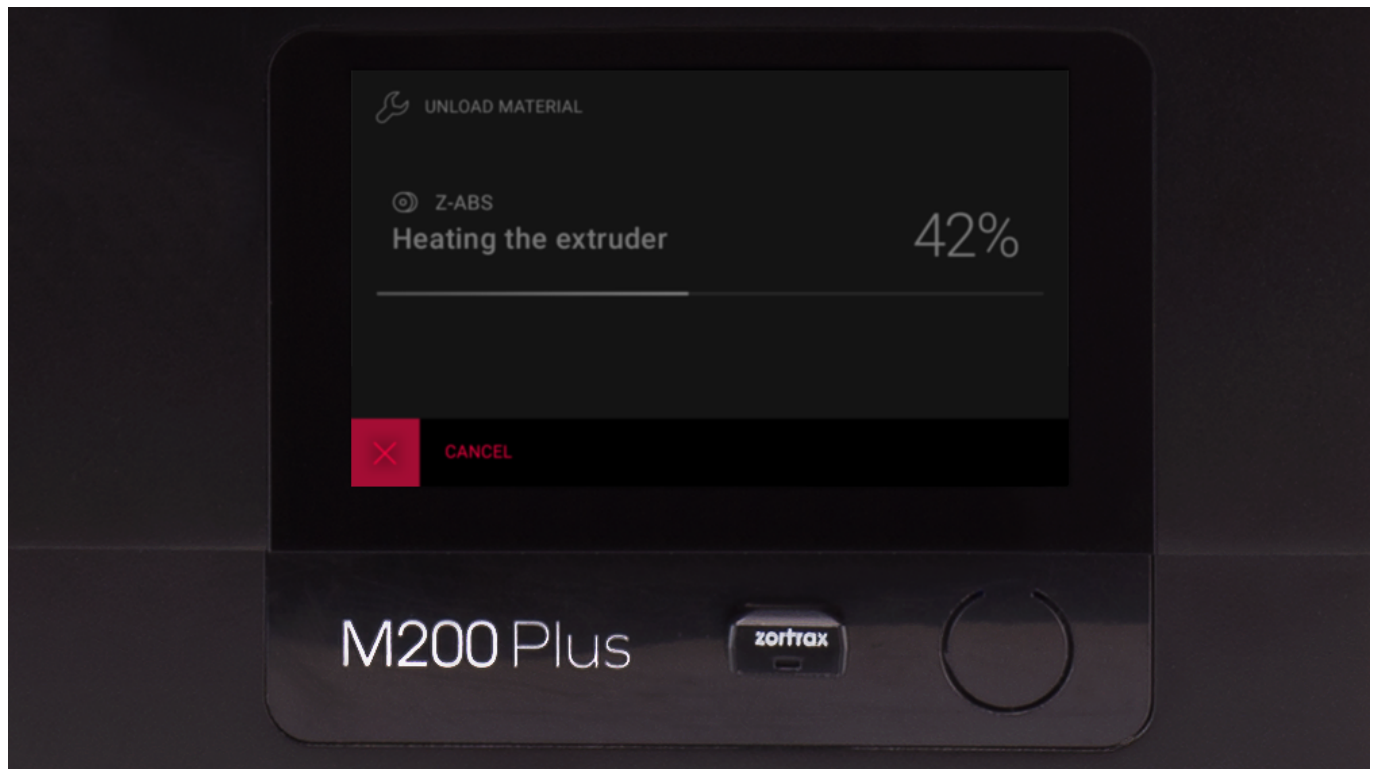**Table Of Contents**

Unloading the Material

To unload the material, open the Tools menu and select "Material" and "Unload material." Wait until the extruder heats up and select "Continue" to confirm.

UNLOAD MATERIAL

Z-ABS
Heating the extruder   42%

CANCEL

M200 Plus
zortrax

WARNING: The print head is hot

UNLOAD MATERIAL

Z-ABS
Unload material

CANCEL   CONTINUE ✓

M200 Plus
zortrax

To complete the procedure, remove the material from the endstop placed at the back of the printer and select "Done."
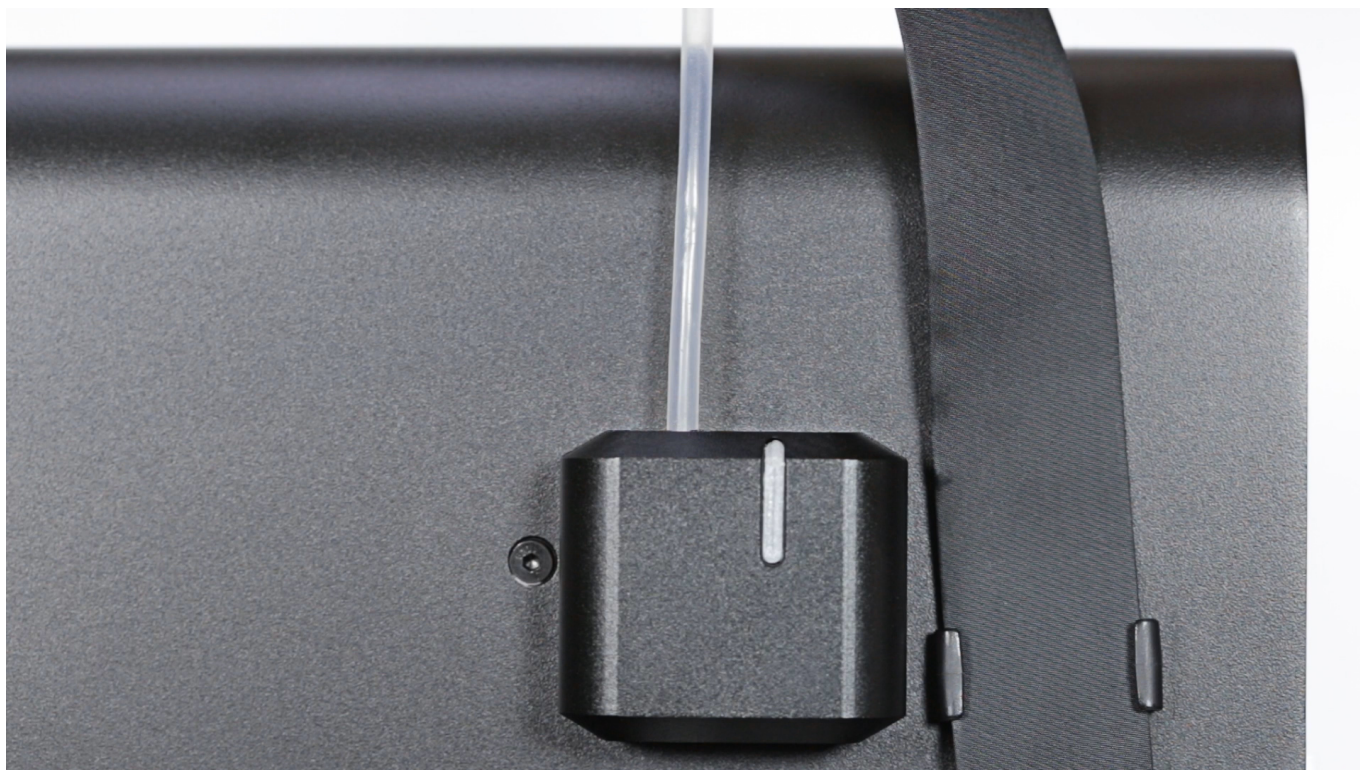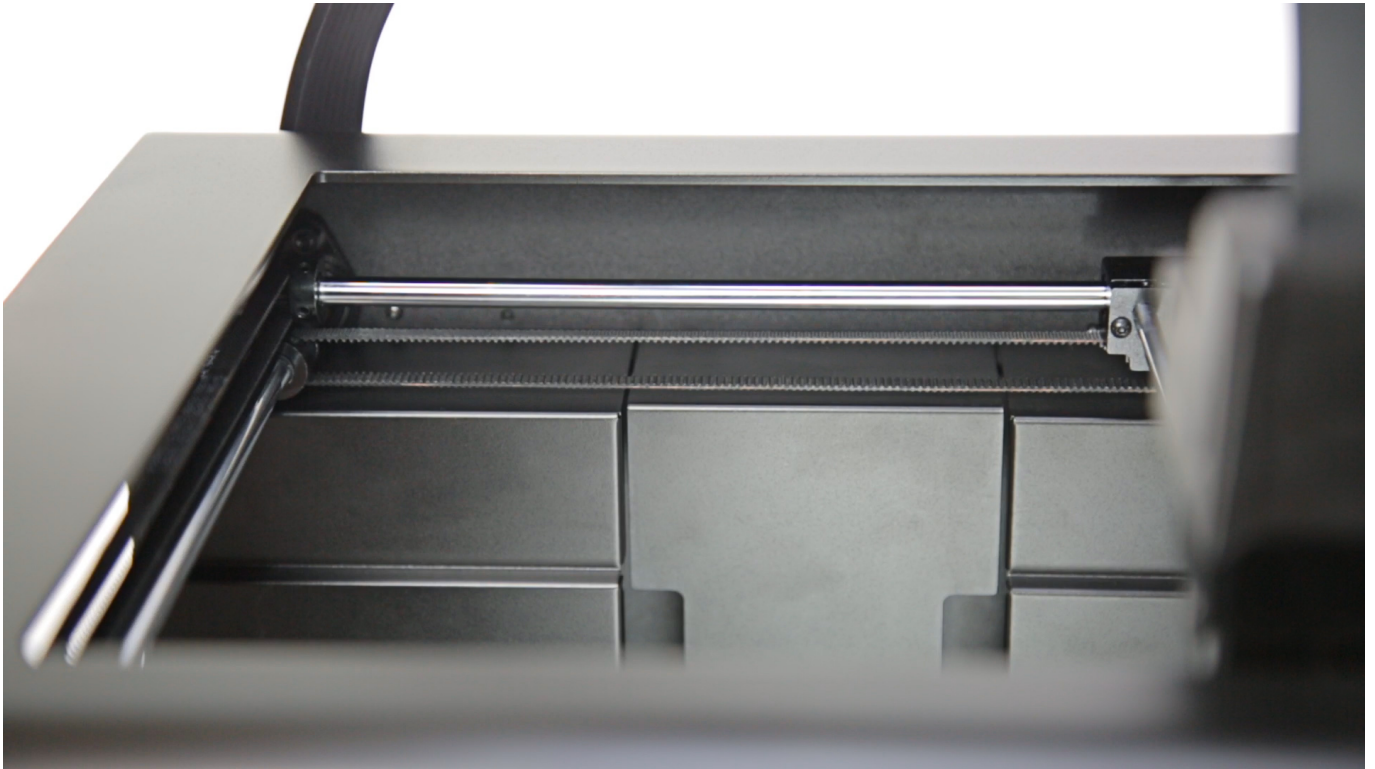
Unplugging the Power Cable

Turn off the printer and unplug the power cable.

Material Guide Removal

Remove the material guide from the material endstop.

Unscrewing the Material Endstop

Unscrew one screw that secures the material endstop in the printer's frame.
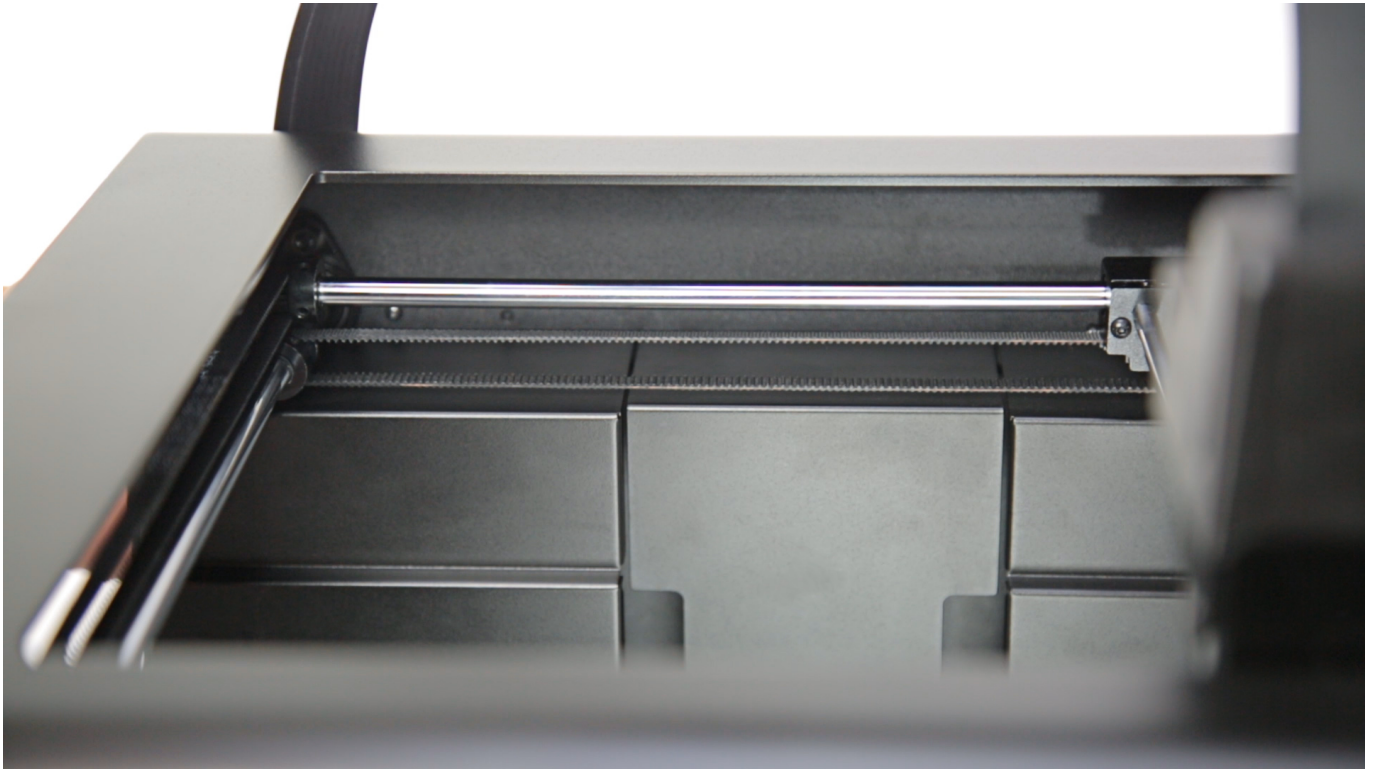
Material Endstop Removal

Remove the material endstop from the printer's frame. Unplug the endstop cable.

Material Endstop Installation

Prepare the new material endstop and plug in the cable. Attach the endstop to the printer's frame.

Securing the Material Endstop

Secure the material endstop with the screw.

Material Guide Installation

Attach the material guide to the endstop.

Plugging the Power Cable

Plug the power cable in.