Connecting the Printer to a Network

SOURCE: https://support.zortrax.com/connecting-the-printer-to-a-network/

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Wi-Fi Connection

To connect the printer to a Wi-Fi network, open the *Settings* menu and select *Wi-Fi*. From the list of available networks, choose your network and if it's required, enter the password.

Select *Connect* to establish the connection.

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	\bigcirc	LANGUAGE		>
	\bigcirc	WORKING OPTIONS		>
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	M20()Plus (zortrax)	C	

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ZORTRAX_2	WPA2 🔒 🔊
ZORTRAX_3	WPA2 🔒 🔊
ZORTRAX_4	WPA2 🔒 🔊
ZORTRAX_5	WPA2 🔒 🔊
CANCEL	on
M200 Plus	6

	SSID	ZORTRAX_1	
	FORGET	×	
	IP ADDRESS	192.168.0.1	
	MANUAL IP	off	
	IP ADDRESS		
ſ	M200 Plus	trax	

Ethernet Connection

To connect the printer with an Ethernet cable, create a local network and connect the router/modem/switch to the printer.

The connection will be established automatically.

You can control the Ethernet connection settings in the main menu; select *Settings* and *Ethernet*.

	SETTINGS		
	WI-FI	disconnected >	
23	ETHERNET	disconnected >	
\Diamond	LANGUAGE	>	
\bigcirc	WORKING OPTIONS	>	
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M20			

	ETHERNET CARD	on
	IP ADRESS	192.168.0.1
	MAC ADDRESS	aa:bb:cc:dd:ee:ff
	MODE	DHCP
	IP ADDRESS	
	CANCEL	CONFIRM
ſ	M200 Plus	

My Devices Panel (Z-SUITE)

Once your printer is connected to the network, open the *My Devices* panel in Z-SUITE. You can search for devices available in the local network and add them to the program's panel. Select the icon with your printer's IP address and click on it to add the printer to the panel. You can also add a printer manually by typing its IP address.

Each added printer can easily be managed in Z-SUITE. You can start, stop, and pause the printing process, see the printer's current state (*Ready to Print / Printing / Paused / Offline*), change the name of your printer, preview basic information about the printer, or display the preview from the printer's camera.

In the *3D Printer Files* tab, you can preview all .zcodex files that are stored on the printer's USB flash drive.



Z-SUITE			– ø ×
< > File Model Support View Help	Z-SUITE New Project		Sign in X + MY DEVICES LIBRARY
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	+		
	Add 3D Printer Search for devices		
Solution of the state of the	Z-SUITE		Sign in
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	Make sure the printer is turned on and connected to a Wi-Fi network: Zoftrax M200 Plus Zoftrax M200 Plus Zoftrax M200 Plus Zoftrax M200 Plus Search for devices		

Z-SUITE						- 0 ×
< > File Model Support View Help		Z -SUITE				Sign in
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	3D Printers > 192.168.0.1			<		
	192.168.0.1 Zortrax M2 PRINTING 2% Estimated and Printing Total immer Istimated and immer Istimated and immer Istimated and immerial usage:	200 Plus (192.168.0.1) ∠ eleft.57h.58m.29s Model_1.zcodex 59h.6m.29s 62/12018 10:50 PM Z.PLA.PRO 853 g				
	BASIC INFORMATION 3D PRINTER FILES Model: Serial number: Firmvare version: Lat used material:	M200 Plus 1.1.0 2:PLA PRO	Build volume: Resolution: Nozzie diameter: Technology: Available materiala: Support	200x200x180 mm p0-390 microns 0.4 mm LPD Z-ABS Z-GLASS Z-HEPS, Z-PC-ABS Z-PETG, Z-SEMIFLEX Mechanically removed		