

# Z-Axis Maintenance

SOURCE:

<https://support.zortrax.com/m200-plus-z-axis-maintenance/>

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## Spool Holder Removal



Remove the spool holder from the rear side of the printer.

## Lubricating the Z-Axis Screw



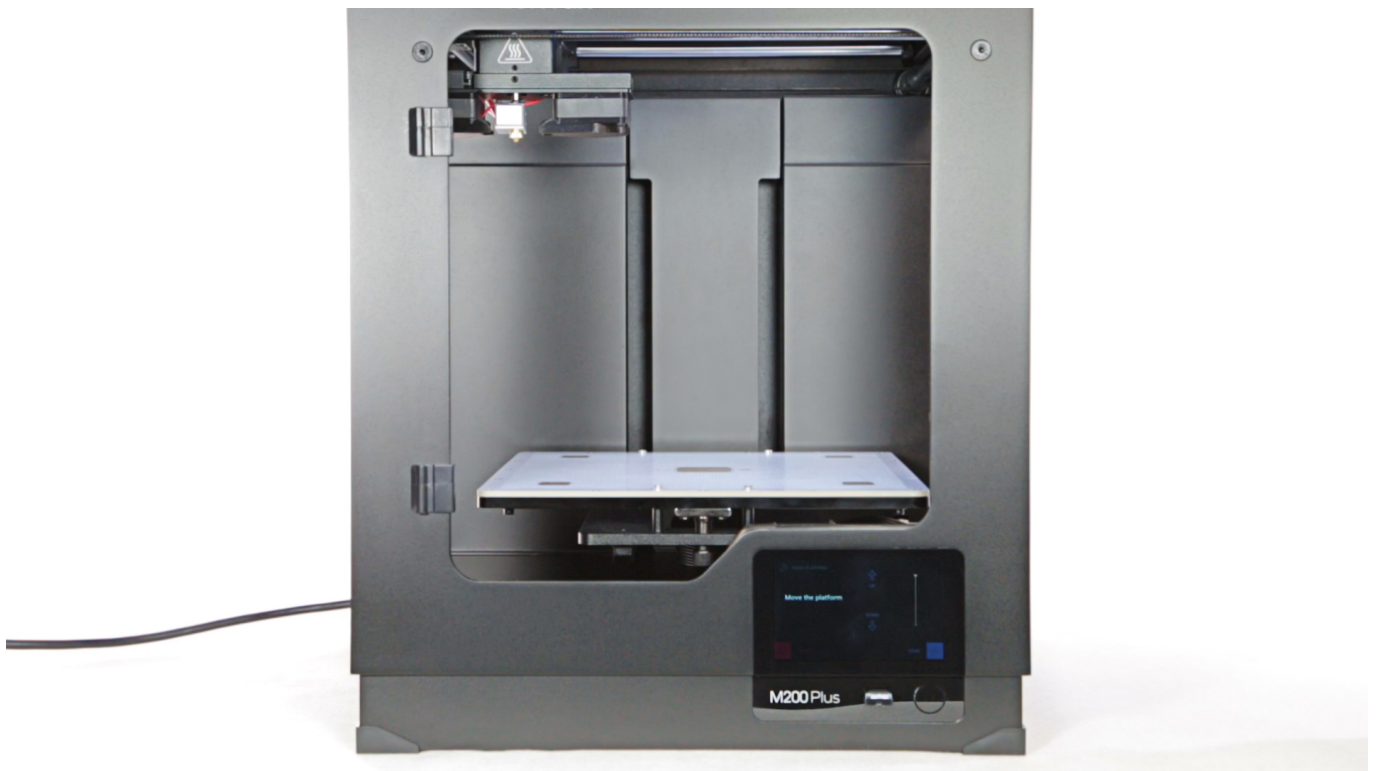
Apply a small amount of service grease on the Z-axis screw. You can use a screwdriver for that purpose.

## Spreading the Grease

In order to spread the grease on the screw, move the platform up and down several times.

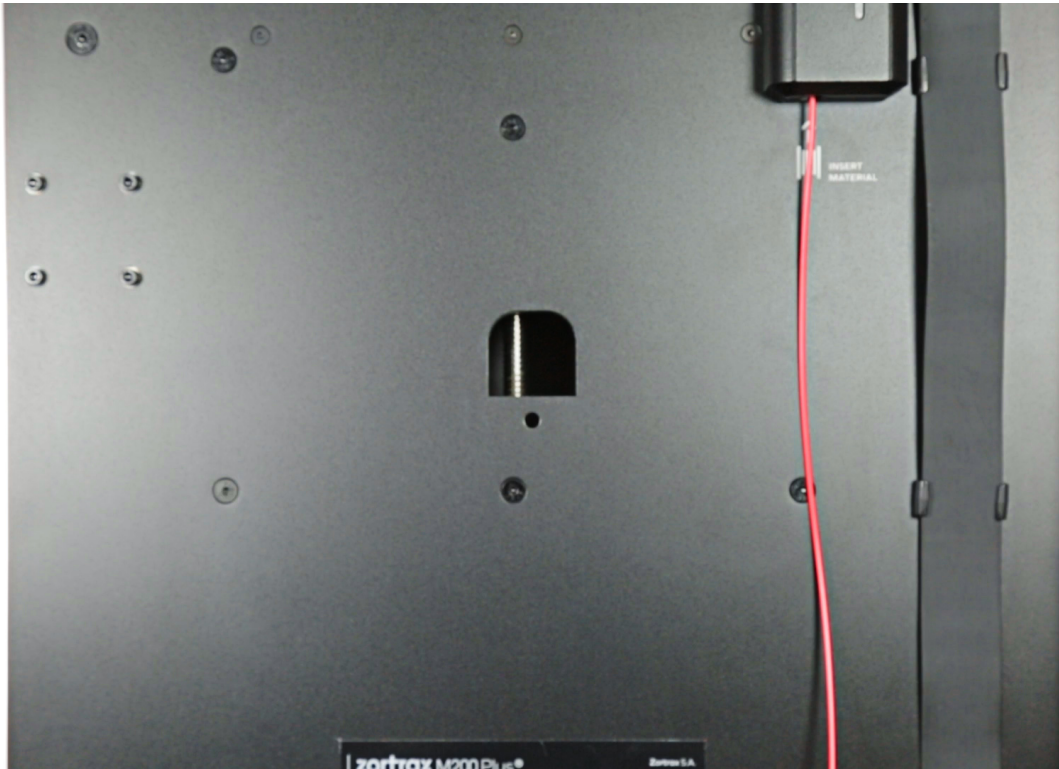
Use the options from the menu: Tools -> Platform -> Move Platform.





Repeat steps 2 and 3 for better Z-axis screw lubrication.

## Spool Holder Assembly



Attach the spool holder together with the spool to the back of the printer.