

Perforated Plate Replacement

SOURCE:

<https://support.zortrax.com/m200-plus-perforated-plate-replacement/>

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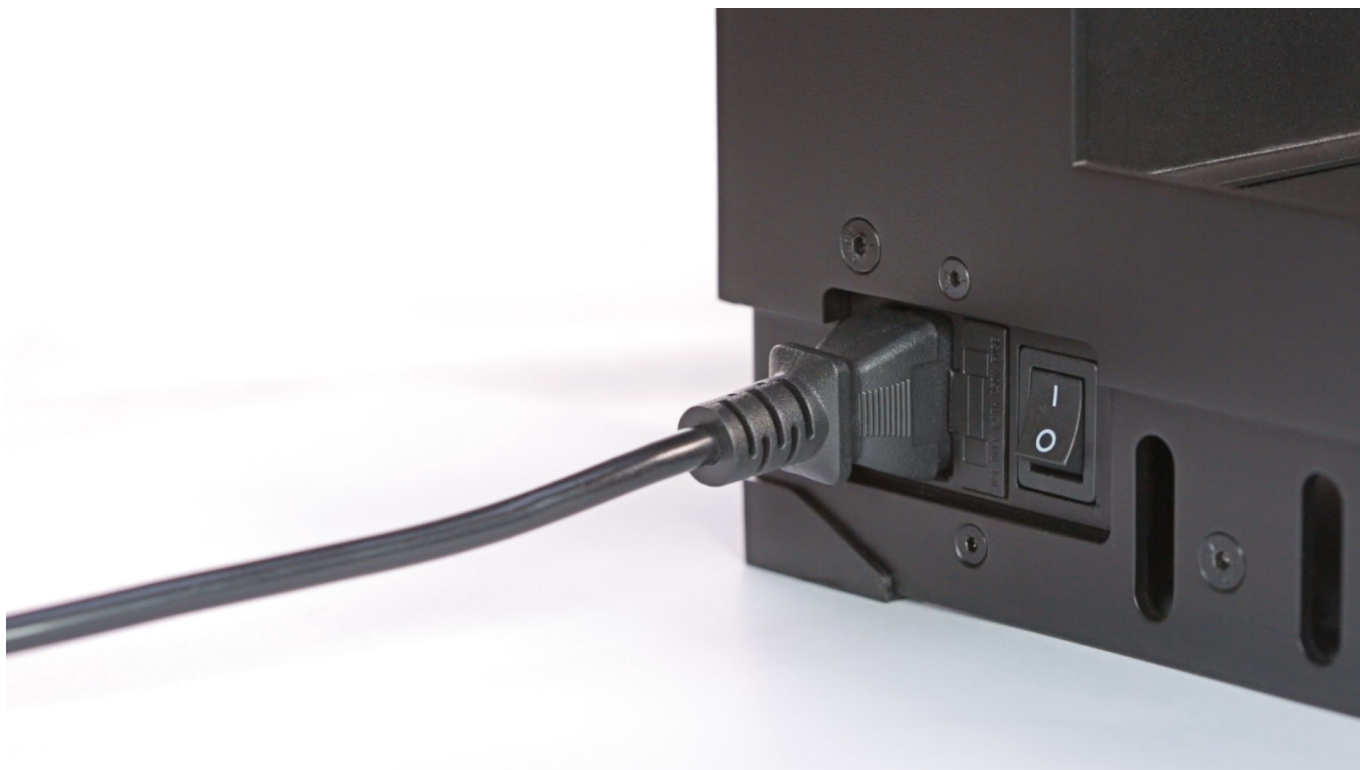
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Platform Installation

Plugging the Heatbed Cable (into the Z-axis Cover)

Plugging the Power Cable

Unplugging the Power Cable



Turn off the printer and unplug the power cable.

Unplugging the Heatbed Cable (from the Z-axis Cover)



Unplug the heatbed cable from the Z-axis cover.

Platform Removal



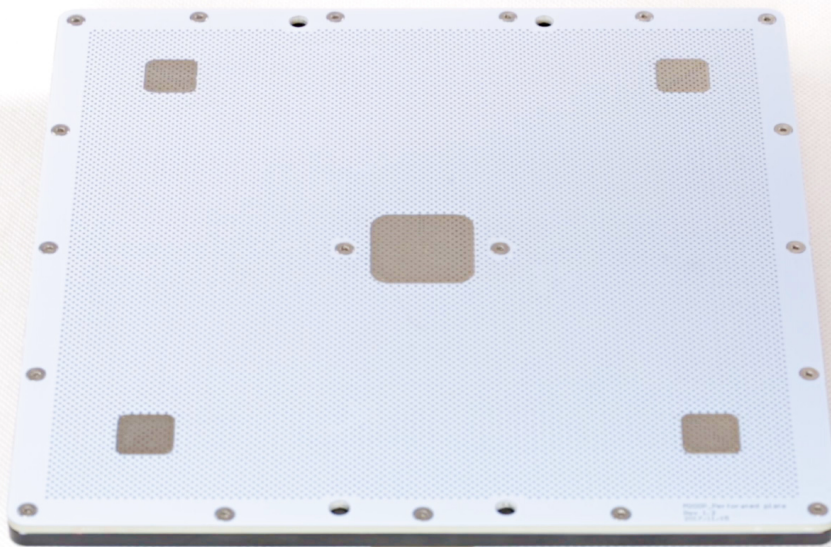
Remove the platform with the heatbed cable from the printer.

Unplugging the Heatbed Cable (from the Platform)



Unplug the heatbed cable from the platform.

Unscrewing the Perforated Plate



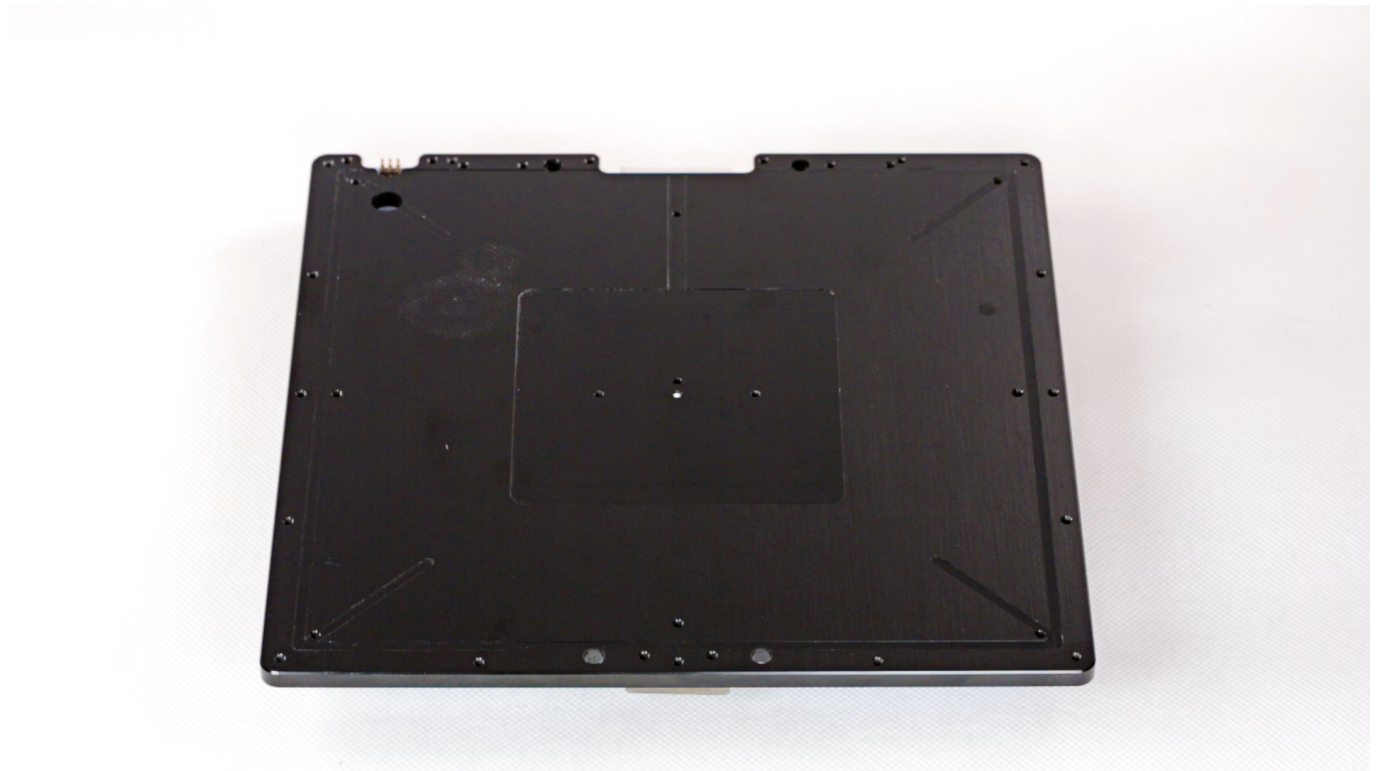
Unscrew the screws to separate the perforated plate from the heatbed.

Cleaning the Heatbed



Remove material remains from the heatbed using a piece of cloth or, if it is necessary, use a spatula.

Securing the Perforated Plate



Secure the new perforated plate to the heatbed with the screws.

When securing these components, make sure the pogo pins on the heatbed properly adhere to the perforated plate.

Platform Installation



Place the heatbed cable behind the heatbed mount and install the platform back in the printer.

Plugging the Heatbed Cable (into the Z-axis Cover)



Plug the heatbed cable into the Z-axis cover.

Plugging the Power Cable



Plug the power cable in.