

Nozzle Replacement

SOURCE:

<https://support.zortrax.com/m200-plus-nozzle-replacement/>

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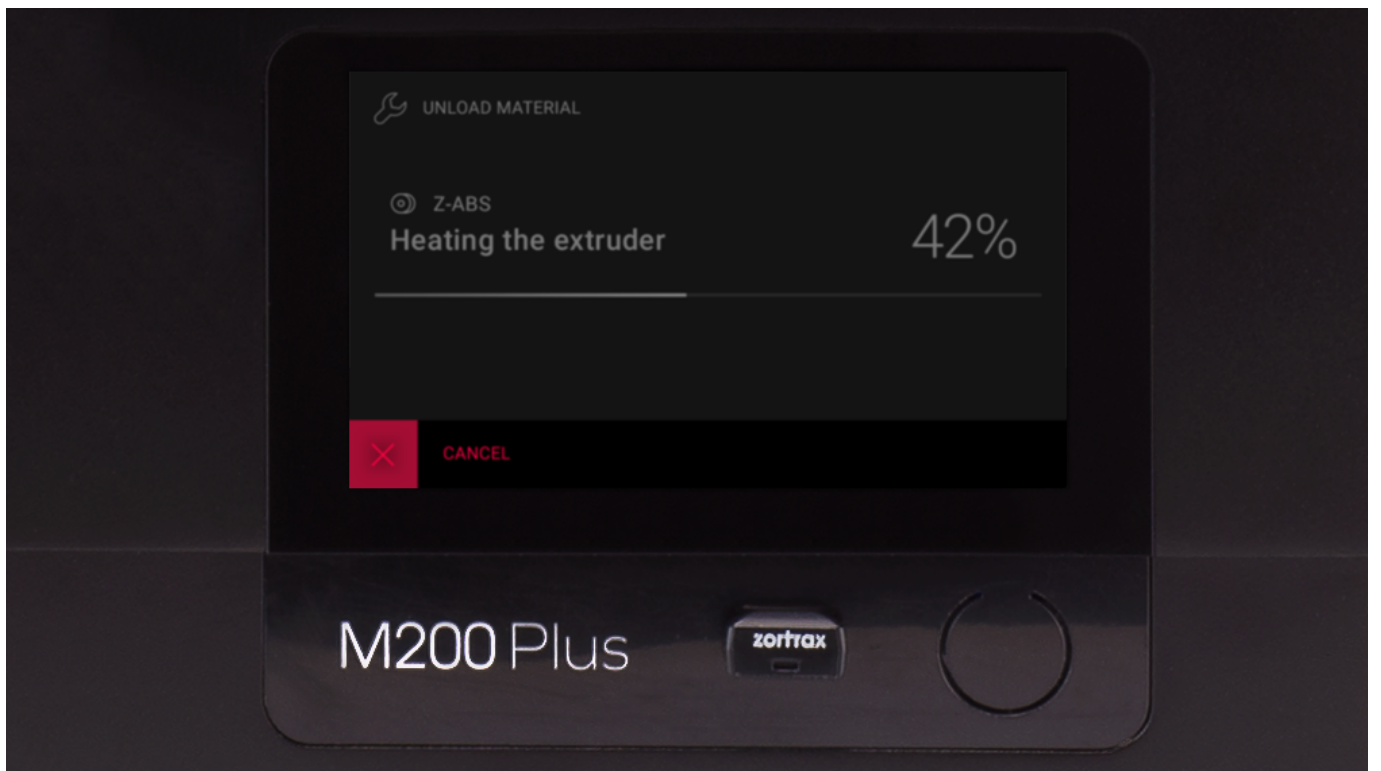
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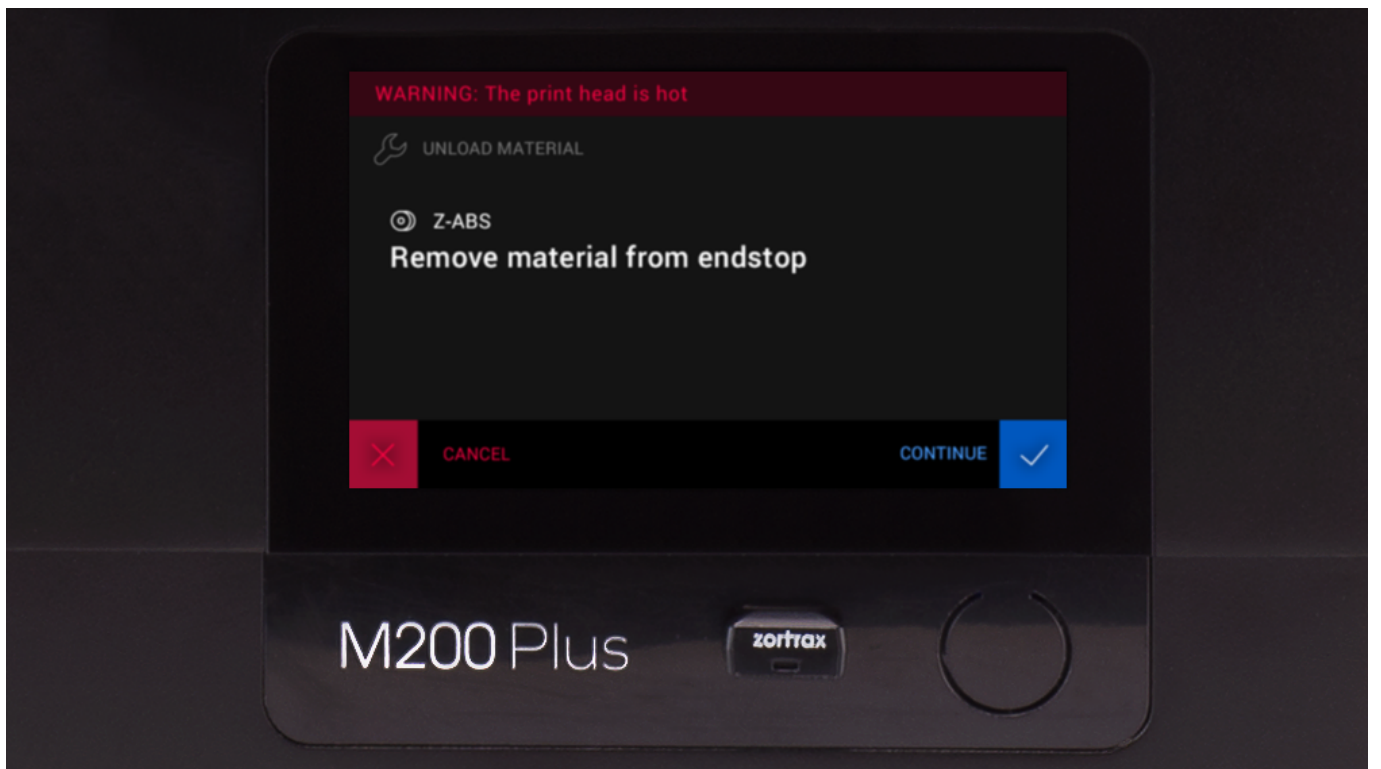
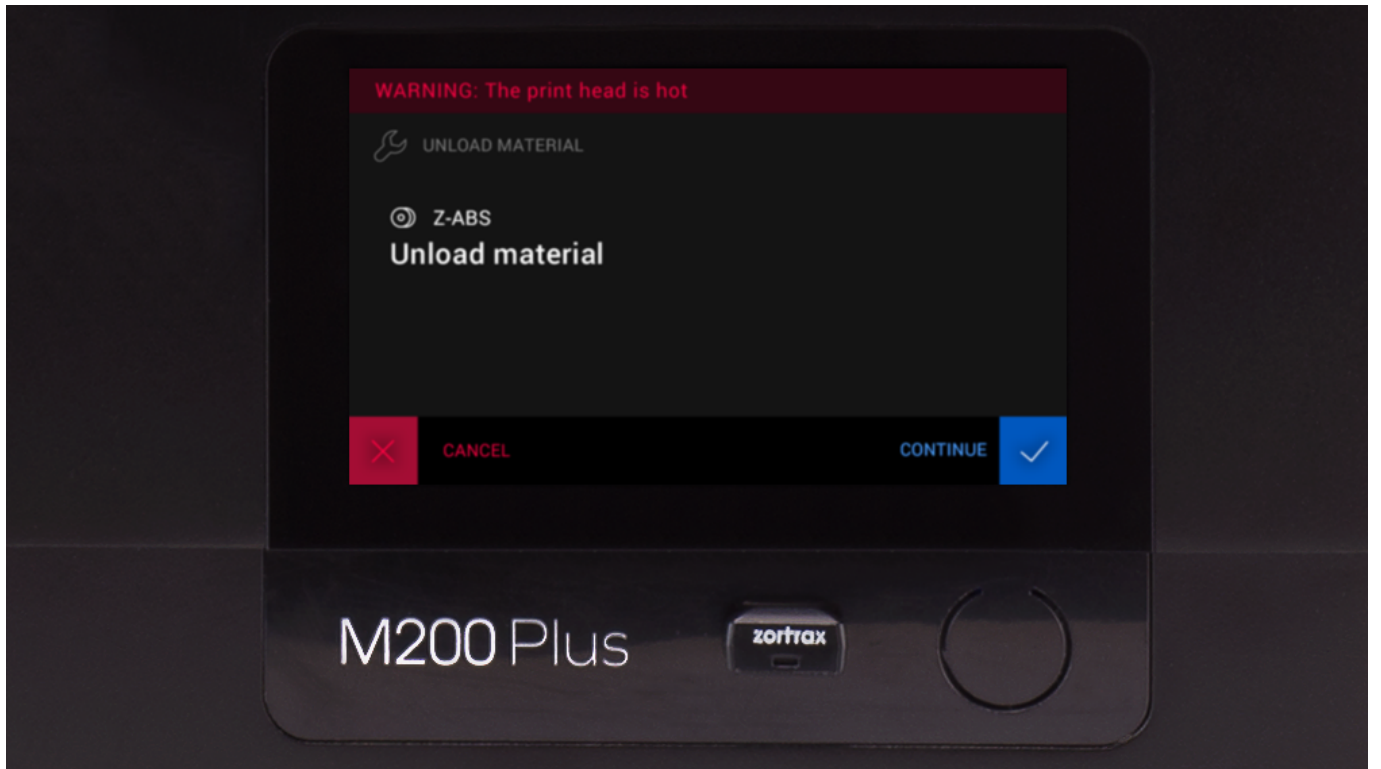
Unloading the Material

To unload the material, open the Tools menu and select “Material” and “Unload material.” Wait until the extruder heats up and select “Continue” to confirm.

To complete the procedure, remove the material from the endstop placed at the back of the printer.







WARNING: The print head is hot

 UNLOAD MATERIAL

Z-ABS

Material unloading finished



CANCEL

DONE

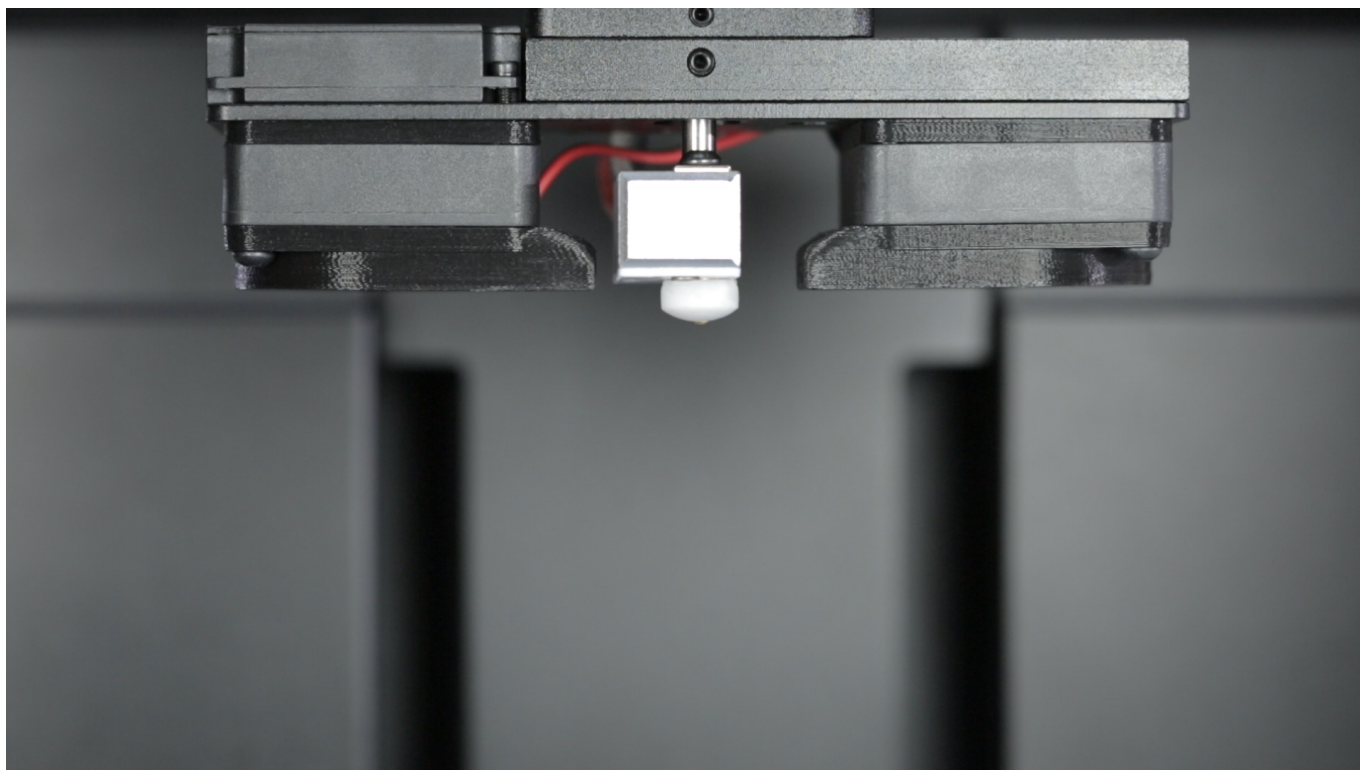


M200 Plus

zortrax



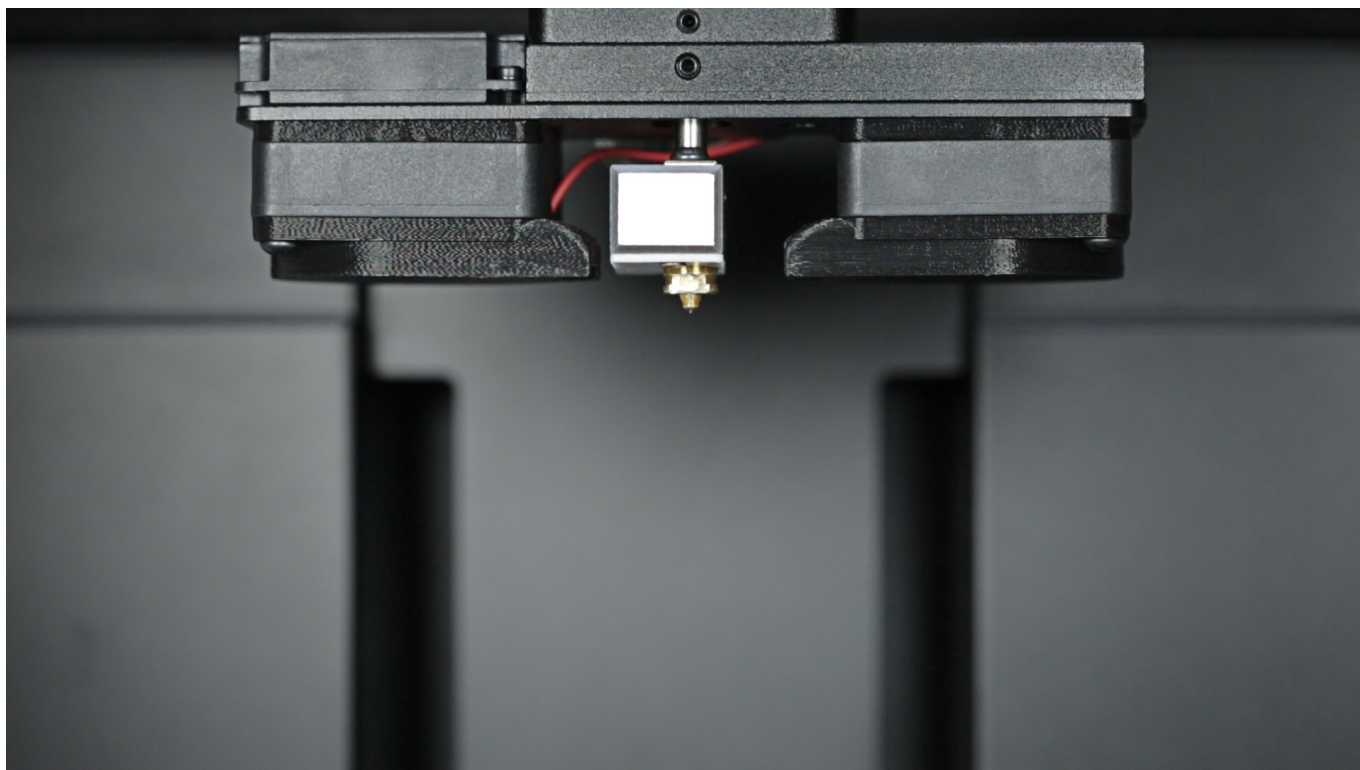
Nozzle Cover Removal



Remove the nozzle cover.

YOU CAN USE A FLATHEAD SCREWDRIVER TO REMOVE THE COVER.

Nozzle Removal



Unscrew the nozzle counterclockwise using the nozzle key (when viewed from below).

Remove the nozzle while the extruder is hot.

Unplugging the Power Cable



Turn off the printer and unplug the power cable. Wait about 15 minutes and let the machine cool down.

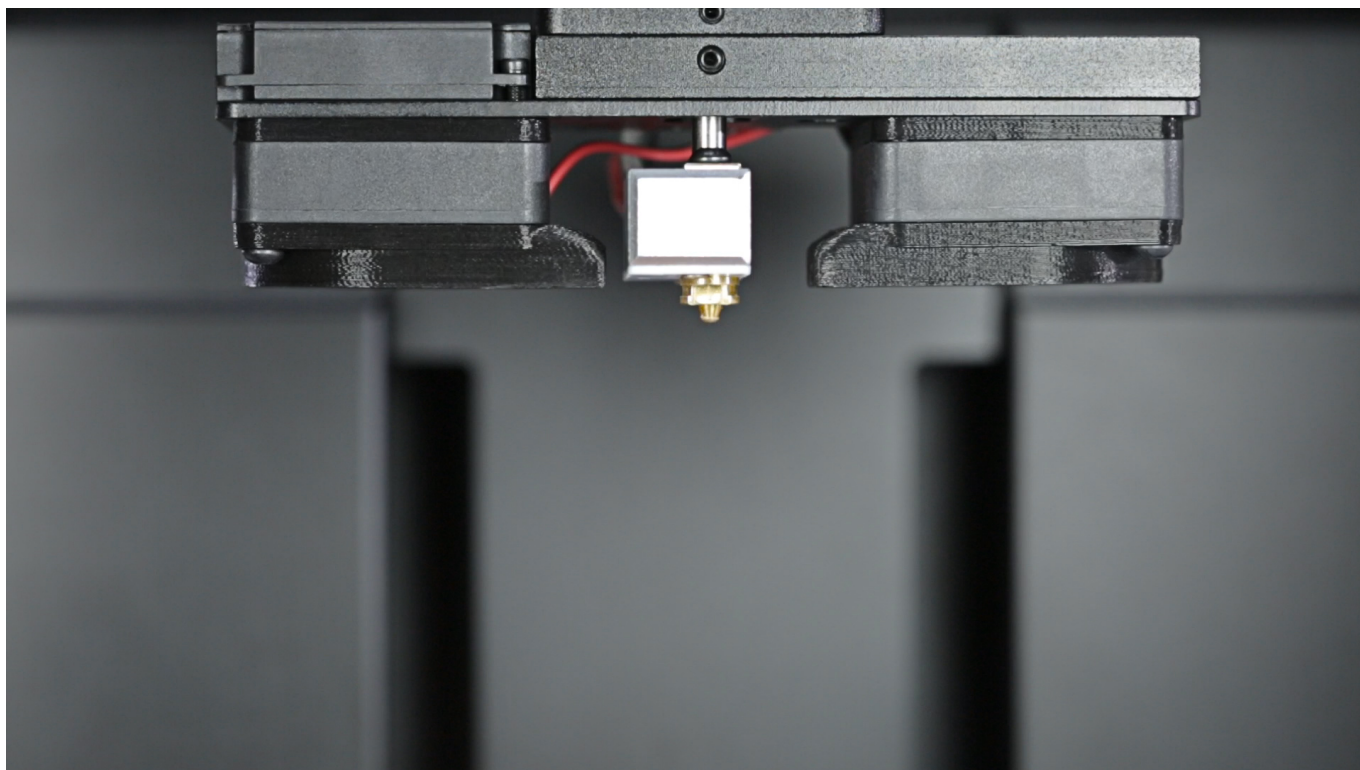
Nozzle Assembly



Install the new nozzle in the hotend and screw it in clockwise using the nozzle key (when viewed from below).

SCREW IN THE NOZZLE GENTLY; DO NOT USE TOO MUCH FORCE.

Nozzle Cover Installation



Install the nozzle cover on the nozzle.