Specification

SOURCE:

https://support.zortrax.com/m300-plus-specification/

The following table summarizes all technical specifications and operational characteristics of the Zortrax M300 Plus.

Build Volume 300 x 300 x 300 mm [11.8 x 11.8 x 11.8 in]

Nozzle Diameter 0.4 mm [0.016 in] – standard / 0.3 mm

[0.012 in] / 0.6 mm [0.024 in]

Extruder Single (compatible with demanding

materials, e.g. TPU or nylon)

Extruder Cooling System Radial fan cooling the extruder block; two

fans cooling the print

Hotend Single (v3)

Platform Heated; perforated and glass plates are

applicable

Material Endstop Mechanical

Connectivity Wi-Fi, Ethernet, USB

Operating System Android
Processor Quad Core

Touchscreen 4? IPS 800 x 480

Camera Yes

Technology LPD (Layer Plastic Deposition) – depositing

melted material layer by layer onto the build

platform

Layer resolution 90 – 390 microns (for 0.4 mm / 0.016 in

nozzle)

Minimal wall thickness 450 microns (for 0.4 mm / 0.016 in nozzle)

Platform levelling Automatic measurement of platform points'

height

Available Filaments Full offer is available at: <u>filaments</u>

External filaments Applicable

Support Mechanically removed – printed with the

same material as the model

Filament container Spool

Filament diameter 1.75 mm (0.069 in)

Maximum Printing Temperature (Extruder) 290° C [554° F]

Maximum Platform Temperature 105° C [221° F]

Ambient Operating Temperature $20 - 30^{\circ} \text{ C} [68 - 86^{\circ} \text{ F}]$ Storage Temperature $0 - 35^{\circ} \text{ C} [32 - 95^{\circ} \text{ F}]$

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AC Input 110 V ~ 5.9 A 50/60 Hz

 $240~V \sim 2.5~A~50/60~Hz$ Maximum Power Consumption 360~W

Software Bundle Z-SUITE
Supported File Types .stl, .obj, .dxf, .3mf, .ply
Supported Operating Systems Mac OS Catalina and newer versions /

Windows 10 and newer versions

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